

Flame retardant - HBCD-free - Does not contain CFC e HCFC

Extir® AM 3000 AE is a white expandable polystyrene with flame retardant properties. The beads have spherical shape and contain pentane as a blowing agent. Extir® AM 3000 AE is used for the production of panels and molded parts with walls thicker than 8 mm. Extir® AM 3000 AE is HBCD-free and does not contain CFCs or HCFCs. The product is not suitable for food contact.

Applications

Extir® AM 3000 AE is mainly used in the construction industry and in industrial packaging. Typical applications are:

- Medium / high density panels for thermal insulation
- Construction components, molded or hot-wire cut
- Industrial packaging

Technical Informations

Beads size	mm	0,6-1,0
Bulk density	kg/m ³	590-630
Typical pentane content	%	<6,5
Minimum apparent density		
on a continuous pre-expander after one expansion	kg/m ³	17
on a continuous pre-expander after two expansions	kg/m ³	non appl.
on a discontinuous pre-expander	kg/m ³	16
Usual density range	kg/m ³	16-30

For more information, please refer to the technical bulletin "Styrenics - Technical data sheets"

Processing

Extir® AM range products can be processed in three steps.

- Pre-expansion** Extir® AM 3000 AE can be pre-expanded to the densities indicated above with continuous or discontinuous expanders.
- Aging** The aging time of the expanded beads is between 6 and 72 hours. It may vary according to the desired density and climate conditions.
- Molding** Extir® AM 3000 AE can be molded in any type of EPS mold over a wide range of vaporization conditions.




The final products show excellent sintering, low shrinkage and excellent surface appearance.

Certifications

✓Euroclass E ✓LNE, on demand ✓B1 nach DIN4102, on demand

Extir® AM 3000 AE raw material are officially certified Euroclass E EN 13501-1, compliant with EN 13163 Annex E. For the products bearing French certification (LNE) or German certification (B1 nach DIN 4102), certificates are provided on request. The flame retardant properties of the finished product are effective only after blowing agent removal and after a proper aging time.

Storage

-  Keep the product in a dry well ventilated store between 15- 20°C.
-  For product packaged in octabins and stored correctly, the guaranteed shelf-life is one month from delivery
-  The boards and molded parts made of AM 3000 AE should not be exposed to solar radiation and packed in transparent film. The use of an opaque or white film is strongly recommended.

Safety

During the processing of Expandable Polystyrene, an explosive atmosphere could be created due to air / pentane mixtures. For this reason, all possible causes of ignition such as naked flames or sparks must be avoided, it is necessary to work in adequately ventilated places and a smoking should be forbidden. Adequate electrical grounding of machinery and of pneumatic conveyance lines is recommended. For further information relating to storage, packaging and processing precautions, please refer to the Technical Bulletin "Styrenics - Technical data sheets" and to the "Extir Safety Data Sheets".

All indicated data refer to natural grades. The data, information and suggestions are provided for guidance purposes only. The Company accepts no responsibility for the results obtained therefrom, as neither for their utilization in infringement of possible patent rights. However the Company will provide the guaranteed values for each product on demand.
